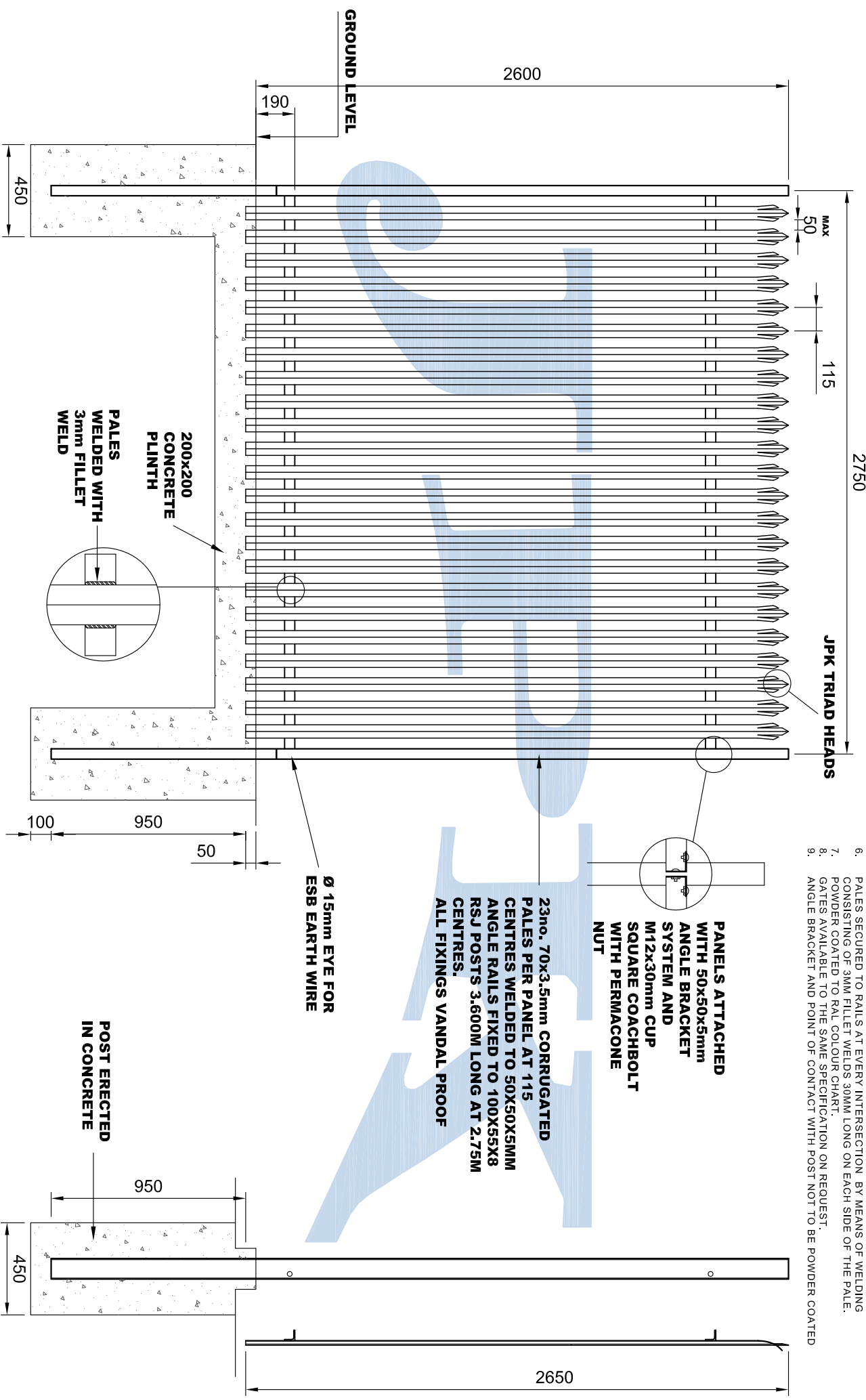


- JPK MANUFACTURING DETAILS**
1. ALL DIMENSIONS ARE IN MILLIMETRES.
  2. STEEL PALISADE FENCE COMPLIES WITH ALL REQUIREMENTS OF BS 1722 PART 12.
  3. ALL MATERIALS GALVANISED TO EN ISO 1461.
  4. ALL NUTS, BOLTS & FITTINGS GALVANISED TO BS 729.
  5. PALE COMPROMISE OF A TRIAD HEAD PALE SECURED TO RAILS AT EVERY INTERSECTION BY MEANS OF WELDING CONSISTING OF 3MM FILLET WELDS 30MM LONG ON EACH SIDE OF THE PALE.
  7. POWDER COATED TO RAL COLOUR CHART.
  8. GATES AVAILABLE TO THE SAME SPECIFICATION ON REQUEST.
  9. ANGLE BRACKET AND POINT OF CONTACT WITH POST NOT TO BE POWDER COATED



**PANELS ATTACHED WITH 50x50x5mm ANGLE BRACKET SYSTEM AND M12x30mm CUP SQUARE COACHBOLT WITH PERMACONE NUT**

**23no. 70x3.5mm CORRUGATED PALES PER PANEL AT 115 CENTRES WELDED TO 50X50X5MM ANGLE RAILS FIXED TO 100X55X8 RSJ POSTS 3.600M LONG AT 2.75M CENTRES. ALL FIXINGS VANDAL PROOF**

**Ø 15mm EYE FOR ESB EARTH WIRE**

**POST ERECTED IN CONCRETE**